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RBE105-14102W2-1

Job Sheet 199668



RBE 105-14102W2

Part No: RBE105-14102W2-1

Job Qty: 4 pcs

Part Name: Connecting Pin Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 11/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE105-14102W2 Rev 1 IPP Rev. A 19.08.26 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S230406



Part: RBE105-14102W2-1

Job No: 199668

Serial No/Batch: S230406

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 11/11/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	11/4/19		0.00	0.67	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	4 pcs	11/4/19		0.00	0.00	QC 5 - 10		NOV 11 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68	DAS	
							QC 5 - 9	81	
							QC 5 - 50	9-89	
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	4 pcs	11/4/19		0.00	0.00	Packaging 3 - 1 - B4B		MLL
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	4 pcs	11/4/19		0.00	0.00	QC 21 - SA - 21		NOV 11 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - 1-Assemble as per drawing. 2-Ink stamp T/N.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	8 Ea (2 ea)	100-Small Fab - 1	3190293
CL-2-C	Lanyard Wire	2.4000 ft (.6 ea)	100-Small Fab - 1	3192012
NAS1756-12	Remove Before Flight	4 Ea (1 ea)	100-Small Fab - 1	3200859
RBE105-14102W2-3	Connecting Pin	4 pcs (1 ea)	100-Small Fab - 1	3228260

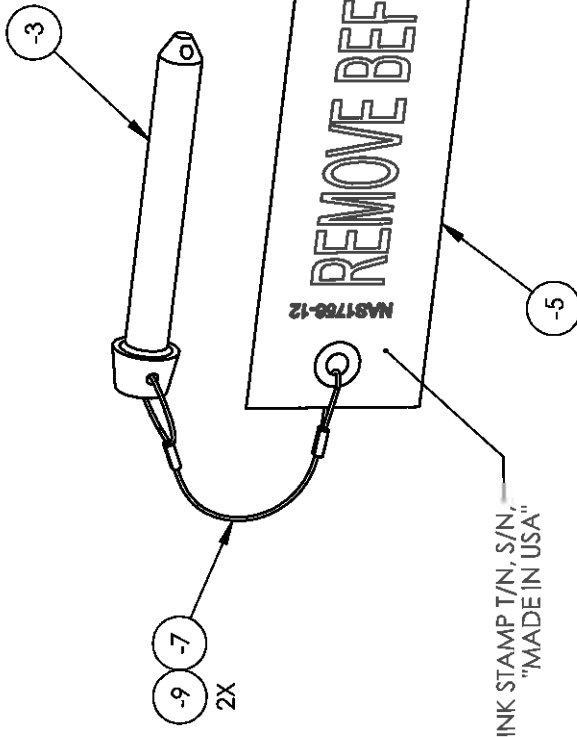
12833

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	8	722	0
	CL-2-C	2	1,144	0
	NAS1756-12	4	343	0
	RBE105-14102W2-3	4	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/29/19 9:15 AM Dart.lajeunesse.marie

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REV		ECR		REVISIONS		DESCRIPTION		DATE		INITIAL		APPROVED	



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199668 MLC
19-0829

DART
AEROSPACE

TITLE		CONNECTING PIN - SET	
DWG NO.		RBE105-14102W2-1	
REV		1	
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 XXX ± .005 XX ± .01 ANGLES ±.5° X ± .1 SURFACES = 125/ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:			
CHECKED:			
OPPS APPR:			
QA APPR:			
APPROVED:			
H145			
USED ON MODEL			
SCALE 1:3			
DATE 8/17/2016			
SHEET 2 OF 3			

CONNECTING PIN ASSEMBLY

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	
Part No. _____	Scrap ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	
	Use-as-is ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	
				Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
		MRB (QS1042)			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				